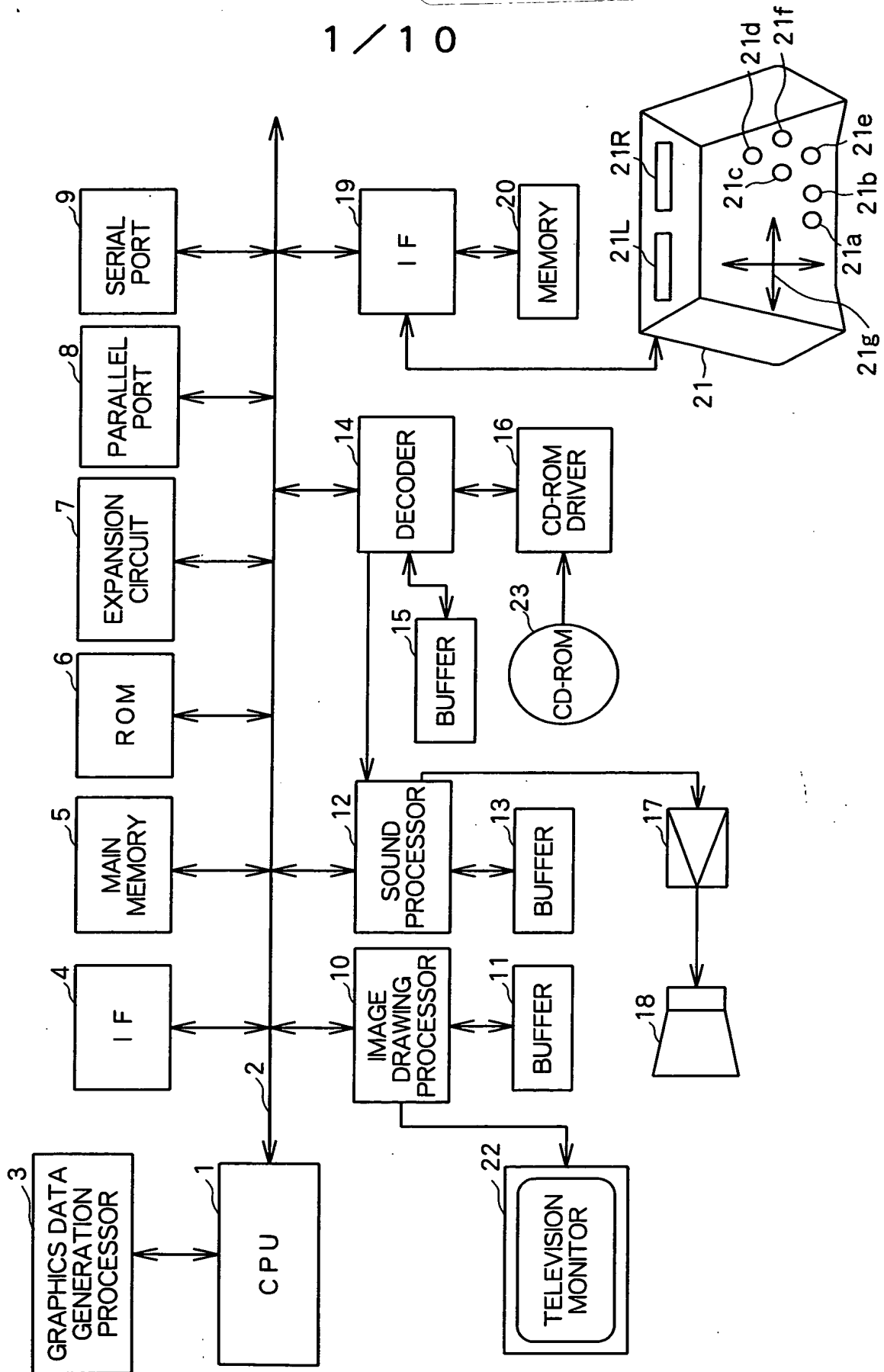
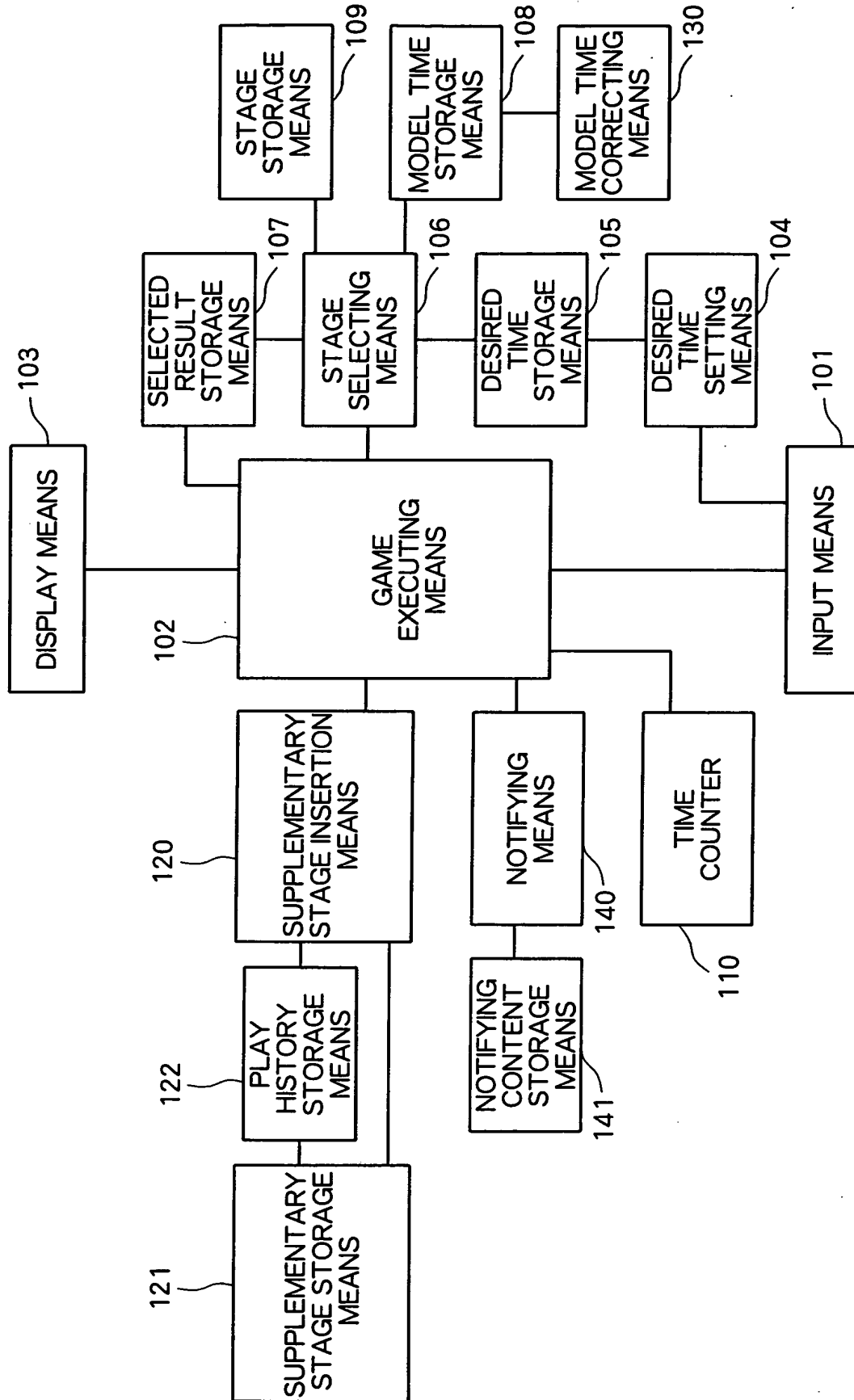


FIG. 1



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FIG. 2



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 FIG. 3

DESIRED TIME 120 MINUTES

STAGE	MODEL TIME	SELECTION
STAGE A	30 MINUTES	SELECTION (30 MINUTES)
STAGE B	40 MINUTES	
STAGE C	10 MINUTES	SELECTION (10 MINUTES)
STAGE D	20 MINUTES	
STAGE E	30 MINUTES	SELECTION (30 MINUTES)
STAGE F	20 MINUTES	SELECTION (20 MINUTES)
STAGE G	30 MINUTES	
STAGE H	30 MINUTES	
STAGE I	30 MINUTES	SELECTION (30 MINUTES)
TOTAL TIME	240 MINUTES	120 MINUTES

FIG. 4

DESIRED TIME 120 MINUTES

STAGE	MODEL TIME	IMPORTANCE FLAG	SELECTION
STAGE A	30 MINUTES	IMPORTANT	PREFERENTIALLY SELECT (30 MINUTES)
STAGE B	40 MINUTES		
STAGE C	10 MINUTES		SELECT AT RANDOM (10 MINUTES)
STAGE D	20 MINUTES		
STAGE E	30 MINUTES	IMPORTANT	PREFERENTIALLY SELECT (30 MINUTES)
STAGE F	20 MINUTES		SELECT AT RANDOM (20 MINUTES)
STAGE G	30 MINUTES		
STAGE H	30 MINUTES		
STAGE I	30 MINUTES	IMPORTANT	PREFERENTIALLY SELECT (30 MINUTES)
TOTAL TIME	240 MINUTES		120 MINUTES

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FIG. 5

DESIRED TIME 120 MINUTES

STAGE	MODEL TIME	SELECTION (MINUTE)	SUPPLEMENTARY STAGE
STAGE A	30 MINUTES	SELECTION (30 MINUTES)	
STAGE B	40 MINUTES		INSERT SUPPLEMENTARY STAGE b
STAGE C	10 MINUTES	SELECTION (10 MINUTES)	
STAGE D	20 MINUTES		INSERT SUPPLEMENTARY STAGE d
STAGE E	30 MINUTES	SELECTION (30 MINUTES)	
STAGE F	20 MINUTES	SELECTION (20 MINUTES)	
STAGE G	30 MINUTES		INSERT SUPPLEMENTARY STAGE g
STAGE H	30 MINUTES		INSERT SUPPLEMENTARY STAGE h
STAGE I	30 MINUTES	SELECTION (30 MINUTES)	
TOTAL TIME	240 MINUTES	120 MINUTES	

FIG. 6

DESIRED TIME 120 MINUTES

STAGE	MODEL TIME	INITIAL SELECTION	STAGE CLEARING TIME	RESELECTION AT FINISHING TIME OF STAGE A
STAGE A	30 MINUTES	SELECTION (30 MINUTES)	50 MINUTES	ALREADY CLEARED (50 MINUTES)
STAGE B	40 MINUTES			
STAGE C	10 MINUTES	SELECTION (10 MINUTES)		RESELECTION (10 MINUTES)
STAGE D	20 MINUTES			
STAGE E	30 MINUTES	SELECTION (30 MINUTES)		RESELECTION (30 MINUTES)
STAGE F	20 MINUTES	SELECTION (20 MINUTES)		
STAGE G	30 MINUTES			
STAGE H	30 MINUTES			
STAGE I	30 MINUTES	SELECTION (30 MINUTES)		RESELECTION (30 MINUTES)
TOTAL TIME	240 MINUTES	120 MINUTES		120 MINUTES

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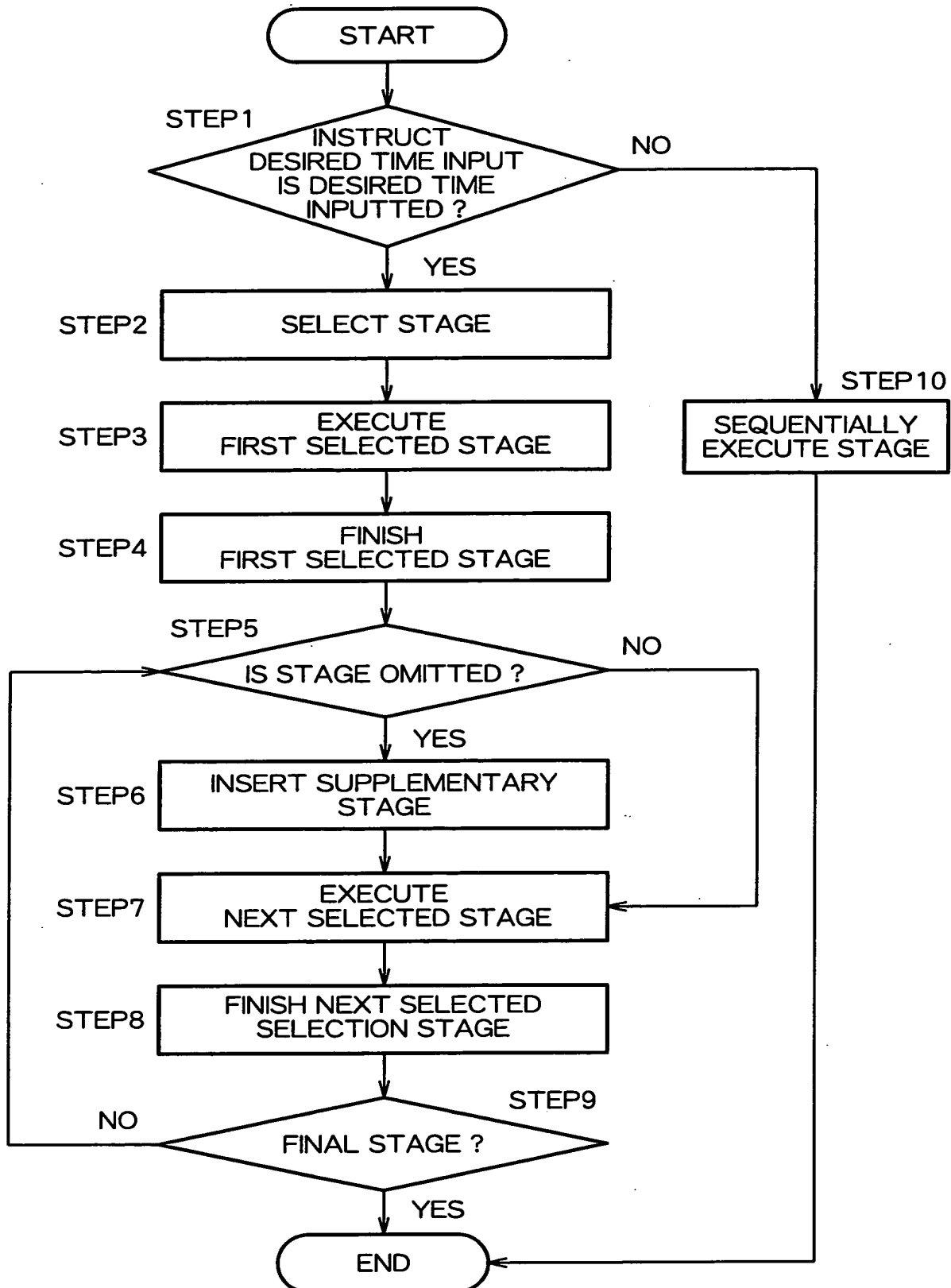
FIG. 7

DESIRED TIME 120 MINUTES

STAGE	MODEL TIME	INITIAL SELECTION	STAGE CLEARING TIME (RATIO)	MODEL TIME CORRECTED IN ACCORDANCE WITH THE RATIO	RESELECTION AFTER CORRECTION
STAGE A	30 MINUTES	SELECTION (30 MINUTES)	15 MINUTES (50%)	(15 MINUTES)	ALREADY CLEARED (15 MINUTES)
STAGE B	40 MINUTES			20 MINUTES	RESELECTION (20 MINUTES)
STAGE C	10 MINUTES	SELECTION (10 MINUTES)		5 MINUTES	RESELECTION (5 MINUTES)
STAGE D	20 MINUTES			10 MINUTES	RESELECTION (10 MINUTES)
STAGE E	30 MINUTES	SELECTION (30 MINUTES)		15 MINUTES	RESELECTION (15 MINUTES)
STAGE F	20 MINUTES	SELECTION (20 MINUTES)		10 MINUTES	RESELECTION (10 MINUTES)
STAGE G	30 MINUTES			15 MINUTES	RESELECTION (15 MINUTES)
STAGE H	30 MINUTES			15 MINUTES	RESELECTION (15 MINUTES)
STAGE I	30 MINUTES	SELECTION (30 MINUTES)		15 MINUTES	RESELECTION (15 MINUTES)
TOTAL TIME	240 MINUTES	120 MINUTES			120 MINUTES

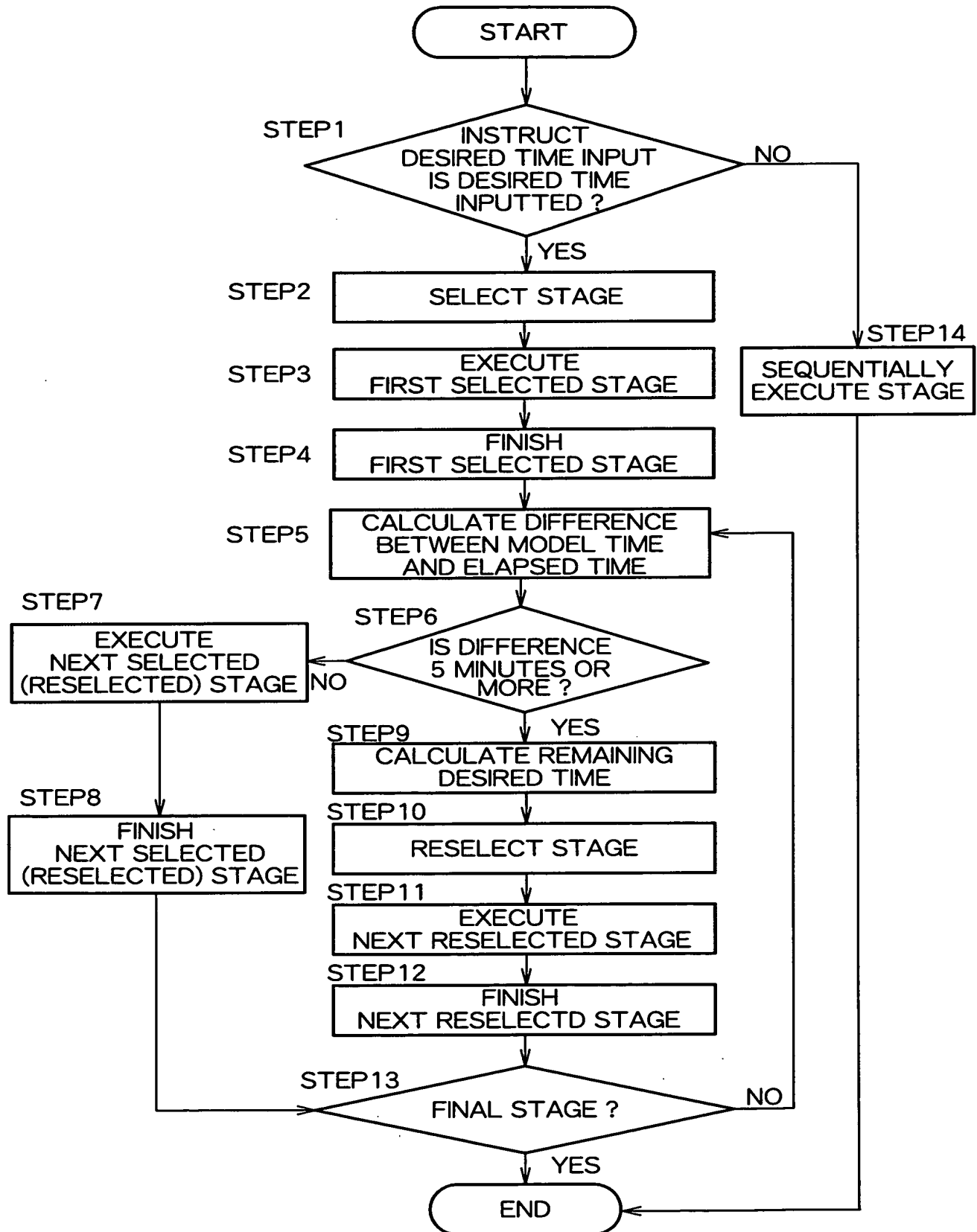
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FIG. 8



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FIG. 9



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FIG. 10

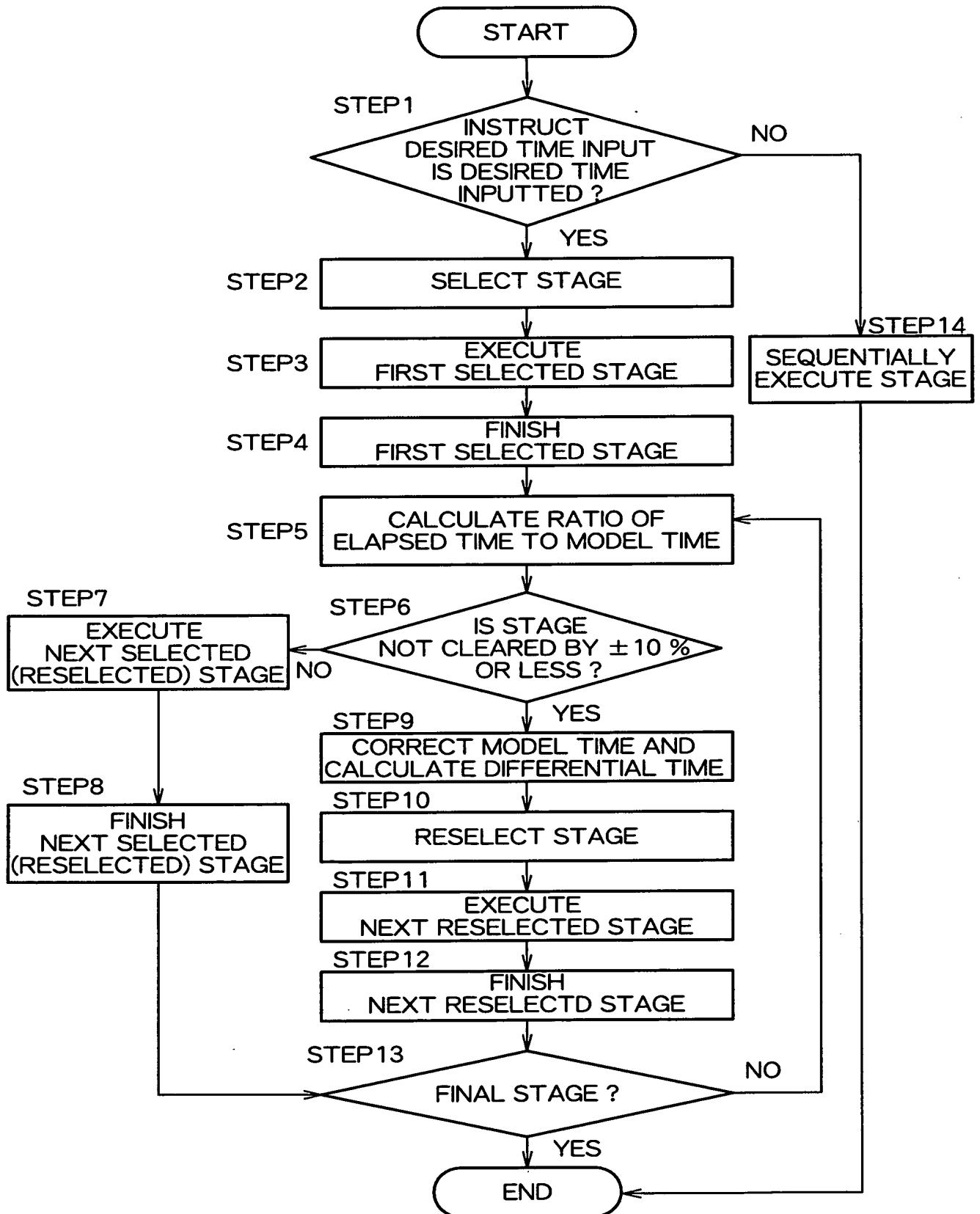
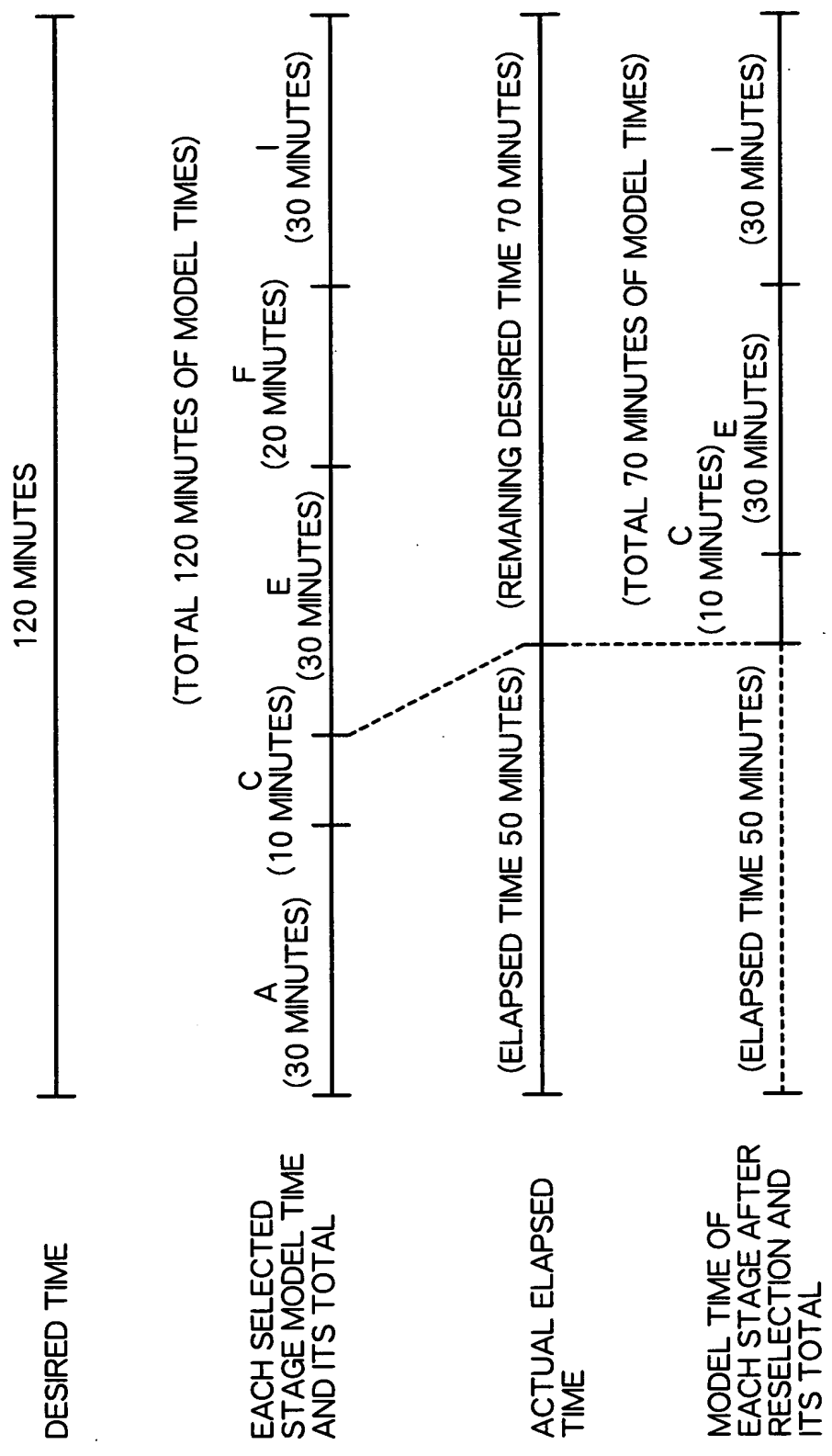


FIG. 11



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FIG. 12

